CLAIMS

What is claimed is:

- 1. In an arrangement of a plurality of electric machines, the electric machines are defined by axes in parallel relationship, wherein the electric machines include a common stator which incorporates a plurality of stator portions that cooperate with rotors insertable in the stator portions, wherein the number of rotors corresponds to the number of the axes of the electric machines.
- The arrangement of claim 1, wherein the stator is made by at least one construction selected from the group consisting of laminated structure and composite material structure.
- The arrangement of claim 1, and further comprising cooling means for cooling at least parts of the arrangement.
- 4. The arrangement of claim 3, wherein the cooling means includes a cooling channel disposed centrally in the stator.
- 5. The arrangement of claim 3, wherein the cooling means includes a cooling jacket at least partially circumscribing the stator.

- The arrangement of claim 1, and further comprising optimizing means for optimization of a magnetic field at overlap zones of magnetic fields of the arrangement.
- 7. The arrangement of claim 6, wherein the optimizing means optimize magnetic fields between neighboring electric machines.
- 8. The arrangement of claim 6, wherein each stator portion of the stator has a circumference and includes slots which are spaced about the circumference and define first slots in the area of the overlap zones and remaining second slots, wherein the first slots have a geometry which differs from a geometry of the second slots.
- 9. The arrangement of claim 8, wherein the first and second slots have a depth and a width, wherein the depth and the width of the first slots is smaller than the depth and the width of the second slots.
- 10. The arrangement of claim 6, wherein the optimizing means includes flux barriers.
- 11. The arrangement of claim 10, wherein the flux barriers are realized by slits.

- 12. The arrangement of claim 10, wherein the flux barriers are realized by non-magnetic material.
- 13. The arrangement of claim 1 for use in machine tools.
- 14. The arrangement of claim 13, wherein the machine tools are multi-spindle machines.
- 15. A multiple electric machine system, comprising:
 - a single stator having a plurality of cutouts;
 - a plurality of rotors, each of the rotors being disposed in a corresponding one of the cutouts, whereby the rotors and the cutouts are placed into one-to-one correspondence, to thereby realize a plurality of electric machines in side-by-side disposition with axes in parallel relationship.
- 16. The system of claim 15, wherein the cutouts are evenly spaced about a circumference of the stator so that the electric machines are disposed in a circular configuration.
- 17. The system of claim 15, wherein the cutouts are arranged next to one another in a linear alignment so as to realize a linear disposition of the electric machines.

- 18. The system of claim 15, wherein each of the cutouts of the stator is so configured as to be bounded about its circumference by spaced-apart slots for placement of windings.
- 19. The system of claim 15, wherein the stator is composed of a stack of laminations.
- 20. The system of claim 15, and further comprising cooling means formed in the stator.
- 21. The system of claim 20, wherein the cooling means includes at least one of a cooling arrangement selected from the group consisting of a first cooling channel disposed centrally in the stator for circulation of a coolant, second cooling channels formed about a periphery of the stator for circulation of a coolant, and a cooling jacket at least partially circumscribing the stator.
- 22. The system of claim 18, wherein the circumferential slots define first slots in an area between neighboring electric machines and remaining second slots, wherein the first slots have a geometry which differs from a geometry of the second slots, to thereby optimize a magnetic field in the area between neighboring electric machines.

- 23. The system of claim 22, wherein the first and second slots have a depth and a width, wherein the depth and the width of the first slots is smaller than the depth and the width of the second slots.
- 24. The system of claim 15, and further comprising flux barriers realized by slits in the stator for routing the magnetic flux in an area between neighboring electric machines.